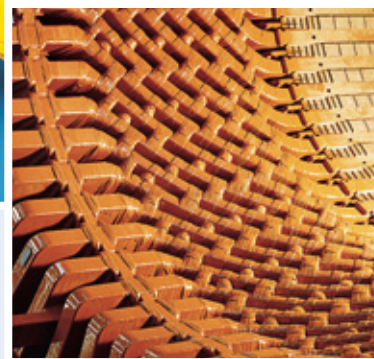
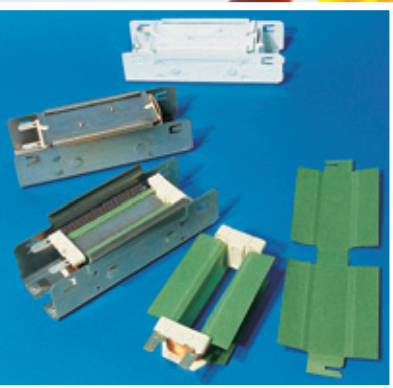


The whole world of Electrical Insulations.



Best insulated by

KREMPEL GROUP

Everything motors, transformers and high-voltage machines need:

Everything for motors

Slot insulations, phase insulations, slot closures:

- ✓ KREMPEL presspaper
- ✓ KREMPEL multi-layer insulation materials for the thermal classes 130, 155, 180 and 200

Slot wedges:

- ✓ WACOSIT® plastic profiles for the thermal classes 155 and 180

Armature and rotor banding:

- ✓ HYPERTEN banding tapes

Finishing and consolidating:

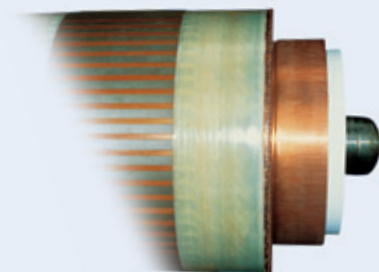
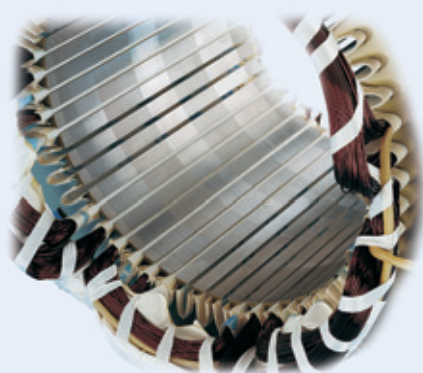
- ✓ VIDATAPE woven tapes

Lead-out and joint insulation:

- ✓ VIDAFLEX insulation sleeveings

Endwinding tying:

- ✓ VIDACORD tying cords



Everything for dry-type transformers

Vertical separators:

- ✓ PREPREG GGID
Glass fabric with polyesterimide resin impregnation
- ✓ PREPREG EVID
Multi-layer insulation with polyesterimide resin coating
- ✓ PREPREG EVBD + PREPREG EVBE
Multi-layer insulations with epoxy resin coating

Cast-resin strengthening for HV coils:

- ✓ VERDUR GRBE
Glass roving fabric with cured epoxy resin

Outer bandings:

- ✓ PREPREG EFID
Thread-reinforced polyester non-woven with polyesterimide resin impregnation
- ✓ PREPREG EFBE
Thread-reinforced polyester non-woven with epoxy resin impregnation

Insulation cylinders:

- ✓ AKAFOL H polyester film laminates

Core banding:

- ✓ HYPERTEN banding tapes

Supports and spacers:

- ✓ WACOSIT® corner profiles and dogbones



Everything for oil-filled transformers

Vertical separators:

- ✓ PSP 3055 RPT – Transformer presspaper
- ✓ PREPREG CTBD
Presspaper with epoxy resin coating
- ✓ KREMPEL-DPP
Diamond dotted presspaper

Insulation cylinders and cooling channels:

- ✓ PSP 3050 - Transformer pressboard
- ✓ KREMPEL corrugated board
- ✓ Ladder ducts and ladder grids made from pressboard

Outer bandings:

- ✓ PREPREG EFBD
Thread-reinforced polyester non-woven with epoxy resin impregnation



... for rotors

Main and conductor insulation for windings:

- ✓ VERDUR
Single-layer glass hard fabric with resin coating
- ✓ PREPREG NPBE
NOMEX® paper with epoxy resin coating

Insulating spacers and packers:

- ✓ WACOSIT® rectangular profiles

U and L channels:

- ✓ PREPREG GGBE
Glass fabric with epoxy resin impregnation



Everything for high-voltage machines...

... for stators

Coil and bar consolidation:

- ✓ TRIPREG-STABIL
Multi-prepreg system with epoxy resin for shorter process times as well
- ✓ PREPREG ELBD
Longitudinal polyester non-woven with epoxy resin

Conductor and turn insulation:

- ✓ CONDUCTOBOND, KREMICA.*flex*
Mica tapes

Fillers for conductor stacks:

- ✓ KREMPEL-ERKITT
Electrically conducting epoxy resin mastic
- ✓ KREMPEL-ISKITT
Electrically insulating epoxy resin mastic

Main insulation:

- ✓ NOVOBOND, NOVOFILM, KREMICA.*therm*
Mica tapes for resin-rich technique
- ✓ NOVOPORE, KREMICA.*por*
Mica tapes for vacuum-pressure impregnation (VPI)
- ✓ Electrically conductive surface materials as outer, inner and end corona protection

Endwinding sealing:

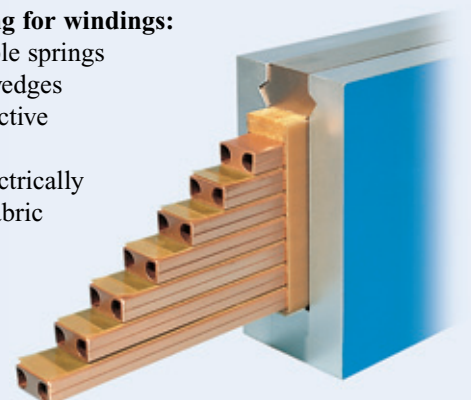
- ✓ HYPERSEAL sealing tapes (Resin rich & VPI)

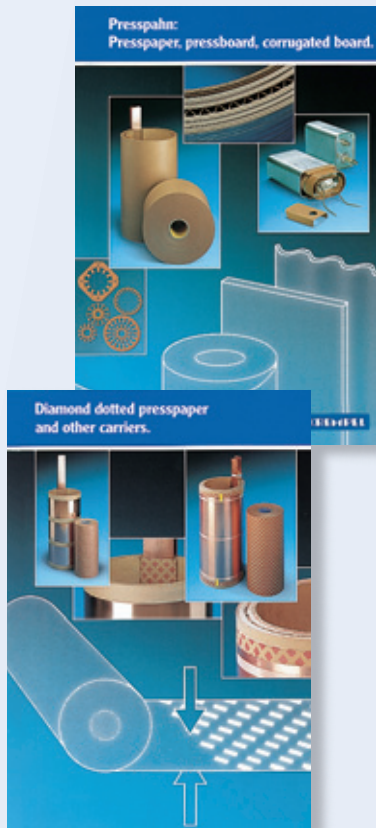
Endwinding bracing:

- ✓ VIDACORD tying cords
- ✓ VIDATAPE woven tapes

Packing and wedging for windings:

- ✓ Insulating top ripple springs
- ✓ WACOSIT® slot wedges
- ✓ Electrically conductive side ripple springs
- ✓ PREGNIT-R – electrically conductive hard fabric





Presspahn: Presspaper, pressboard, corrugated board

Presspahn is a proven surface insulation material on cellulose basis for the thermal class 105. Depending on the type of cellulose, fibre conditioning and machinery settings, KREMPEL supplies a variety of presspaper and pressboard types with very specific characteristics.

Standard types of KREMPEL presspaper and pressboard

Designation	Type		Colour	Applications
	Presspaper	Pressboard		
Machine presspahn	Psp 3020	Psp 3010	brown	Punched and moulded parts, coil formers, stator and rotor end plates, stamped shims
High-grade presspahn	Psp 3040	Psp 3030	grey/black	Slot linings, circumferential insulations, interleaving insulations for electrical machines, punched parts
Transformer presspahn	Psp 3055	Psp 3050	natural colour	Insulating components in oil-filled transformers, vertical separators, core insulations
Capacitor presspahn	Psp 3065	Psp 3060	natural colour	Insulating components in oil-type capacitors, vertical separators
Special presspaper NUTOFLEX	Special quality with a high expansion		violet	Circumferential insulations, slot linings, punched and moulded parts
Corrugated board	Special corrugated quality		natural colour	Cooling channels in oil-filled transformers
Ladder duct Ladder grids	Ladders made of pressboard with presspaper carriers		natural colour	Cooling channels in oil-filled transformers
KREMPEL-DPP	Diamond dotted presspaper		natural colour resin: red	Vertical separators in oil-filled transformers

The properties and characteristics of the presspaper and pressboard materials are standardised in IEC 60641. Besides the high breakdown voltage and the high capacity for impregnation with transformer oil (dielectric mix of oil-cellulose), the pressboard can withstand high heat loads for short periods of time (e.g. 350 °C for a few seconds) because the material has no melting point. Also, the presspaper and pressboard can be punched, folded, cut and in some cases be shaped as well.

With "KREMPEL-DPP" – **Diamond-Pattern epoxy-coated Papers** – KREMPEL presspaper is available with a diamond dotted resin coating. Applying pressure at an elevated temperature for a certain length of time leads to partial adhesive bonding of the electrical conductors with the vertical separators. The channels that thereby develop can be used to remove air and the moisture from the transformer. The voids can subsequently be filled with liquid insulation material.

Multi-layer insulation materials

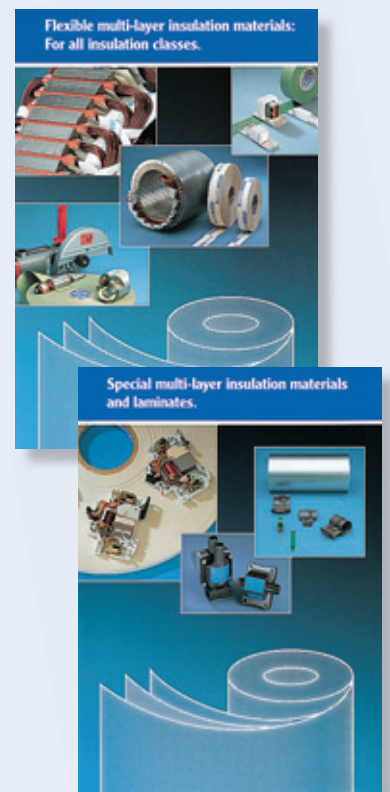
Flexible multi-layer insulations from KREMPEL are produced by adhesive-bonding plastic films with presspaper, non-wovens, fabric or plastic-paper materials. Multi-layer insulations are normally produced as three-layer combinations whereby the plastic film is in the middle. Depending on the material combination, very specific ranges of values can be designed for the operating temperature, ductility, tensile strength, elongation, breakdown voltage, capacity for impregnation and the rigidity of the multi-layer. Special, **UL-recognised** grades are also available.

Standard designs of KREMPEL multi-layer insulation materials

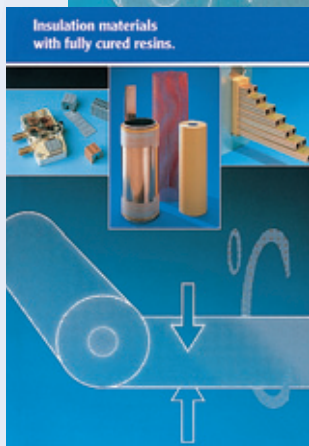
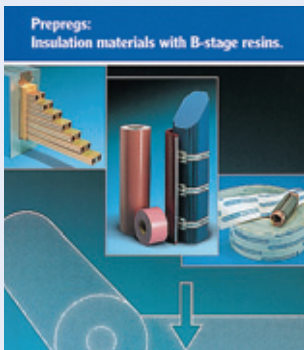
Designation	Structure	Thermal class	Applications
TRIVOLTON® H	Presspaper + polyester film + presspaper	130	Slot insulations, slot closures, circumferential insulations, vertical and core insulations, punched parts
TRIVOLTON® HP	Polyester film + presspaper	130	Slot insulations, slot closures, circumferential insulations, vertical and core insulations, punched parts
TRIVOLTON® HPH	Polyester film + presspaper + polyester film	130	Slot insulations, slot closures, circumferential insulations, vertical and core insulations, punched parts
PHASOFLEX II	as TRIVOLTON HP, grained	130	Phase insulations
TRIVOLTHERM® P	Polyester non-woven + polyester film + polyester non-woven	130/155	Slot insulations, slot closures, punched parts
EVITHERM	as TRIVOLTHERM P, impregnated with resin on both sides	155	Slot insulations, slot closures
TRIVOLTHERM® TF	as TRIVOLTHERM P, impregnated with resin on both sides and particularly smooth surface	155	Slot insulations, slot closures
TRIVOLTHERM® N	NOMEX® + polyester film + NOMEX®	155/180	Slot insulations, slot closures, punched parts
PHASOTHERM®	NOMEX®-NK + polyester film + NOMEX®-NK	155	Phase insulations
TRIVOLTHERM® NKN	NOMEX® + polyimide film* + NOMEX®	180	Slot insulations, slot closures, interleaving insulations
TRIVOLTHERM® GKG	Glass fabric + polyimide film* + glass fabric	200	Slot insulations, conductor insulations, vertical separators
AKAFOL H	Multi-layer polyester film	130	Insulating cylinders, punched parts
AKAFOL PH-2	Polyester film + PEN film	155	Inter-turn insulations

* e.g. KAPTON®

NK = uncalendered



The combination of plastic film and fibrous material gives both technical as well as economic advantages. The plastic film guarantees the outstanding electrical and mechanical properties whereas the fibrous material ensure good impregnation and protect the film. Flexible multi-layer insulations can be cut, folded, embossed and to a certain extent, can be cold and hot-shaped as well.



Prepregs

KREMPEL prepregs are produced by impregnating or coating presspaper, non-wovens, fabrics, films or multi-layer insulation materials with various resins which are still in the reactive B-stage.

Standard types of KREMPEL prepregs

PREPREG type series	Backing material	Resin	Thermal class
CTBD	Presspaper	Epoxy	120
CTBD-VST	Presspaper	Epoxy	120
EDBD	Polyester film	Epoxy	130
CVBD-VST	TRIVOLTON [®] H	Epoxy	130
EVBD	TRIVOLTHERM [®] P	Epoxy	130
EVBE	TRIVOLTHERM [®] P	Epoxy	130
NVBD-VST	TRIVOLTHERM [®] N	Epoxy	155
NVBE	TRIVOLTHERM [®] N	Epoxy	155
EVID	TRIVOLTHERM [®] P	Polyesterimide	155
PVBD	AKAFOL PH-2	Epoxy	155
NPBE	NOMEX [®]	Epoxy	155
ELBD	Polyester longitudinal non-woven	Epoxy	130
ELBE	Polyester longitudinal non-woven	Epoxy	155
EFBD	Thread-reinforced polyester non-woven	Epoxy	130

PREPREG type series	Backing material	Resin	Thermal class
EFBD-VST	Thread-reinforced polyester non-woven	Epoxy	130
EFBE	Thread-reinforced polyester non-woven	Epoxy	155
ELID	Polyester longitudinal non-woven	Polyesterimide	155
EFID	Thread-reinforced polyester non-woven	Polyesterimide	155
GWBD	Glass tangled non-woven	Epoxy	155
GWBE	Glass tangled non-woven	Epoxy	155
GWID	Glass tangled non-woven	Polyesterimide	155
GGBD	Glass fabric	Epoxy	130
GGBE	Glass fabric	Epoxy	155
GRBE	Glass roving fabric	Epoxy	155
GGID	Glass fabric	Polyesterimide	155
GGID-HT	Glass fabric	Polyesterimide	180
GGID-H	Glass fabric	Polyesterimide	180
GGHH	Glass fabric	Polyimide	200

Prepregs are used in transformer and electrical machinery construction to insulate and secure current-carrying parts. The electrical conductors are permanently bonded to the insulation by subsequently curing the resin. Processing prepregs is very straightforward.

Certain construction tasks in electrical engineering call for the use of single-layer insulations with a cured-resin impregnation or coating. Despite their low material thickness, KREMPEL polyester hard non-wovens, glass hard fabrics and vulcanised hard fibres are characterised by very high values for the breakdown voltage and for the creepage current resistance, as well as by their high rigidity and compressive strength.

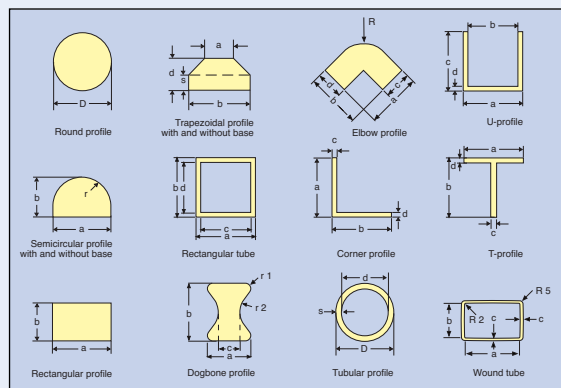
Side and top ripple springs and fibre-reinforced plastic sheets

Electrically conducting KREMPEL side ripple springs and electrically insulating KREMPEL top ripple springs are used in high-voltage generators as slot filling material. By the interaction between the spring effect and the electrical conductivity, side ripple springs constitute the electrically securing element in closing the side slot; by the interaction between the spring effect and the electrical insulation, top ripple springs constitute the mechanically securing element in closing the slot. Besides shaped parts, KREMPEL also manufactures fibre-reinforced plastic sheets from glass, carbon or aramide fibres, and epoxy, polyimide and other resin systems.

Fibre-reinforced pultruded plastic profiles »WACOSIT®«

KREMPEL supplies continuous pultruded tubes and profiles. These are designated »WACOSIT®«. Rovings and/or thin fabric tapes made of glass, carbon or aramide fibres are used as the reinforcing material here. These are impregnated with modified epoxy or polyester resins which are then cured.

WACOSIT® Standard profiles and tubes



Because of their outstanding mechanical, electrical, thermal and chemical properties, WACOSIT® products are used in solving the more difficult construction tasks. Tooling is available for more than 3,000 standard profiles. Special profiles to meet specific customer requirements is a service from KREMPEL the customer can rely on.



NOVOBOND · NOVOPORE
CONDUCTOBOND · CABLEFLEX



Mica products

Mica is a high-grade mineral insulating material with unique insulation properties. It is used as the main insulation and conductor insulation in high-voltage machines. In our products, micapaper is used as the base material which is then combined with synthetic resins and suitable backing materials, e.g. glass fabrics, polyester films or non-wovens, to give the required mechanical strength.

Standard types of JSI and KREMPEL mica tapes

Mica tape type	Structure	Processing	Applications
NOVOBOND S, SX, SA and NOVOFILM	Glass fabric or polyester film + micapaper, resin impregnated	Resin rich technique	Main insulation of H.V. rotating machines
NOVOBOND F	Glass fabric + micapaper, resin impregnated	Resin rich technique	Highly flexible, semi-flexible endwindings and coil leads after curing
POLYMICA	Polyester film backed and faced micapaper products with either woven glass fabric or uni-directional glass yarns	Resin rich technique	Flexible endwindings and coil leads to meet flexible winding requirements
NOVOPORE	Glass fabric or polyester film + micapaper, with low resin contents	VPI technique (Vacuum Pressure Impregnation)	Main insulation in H.V. machines
CONDUCTOBOND	Polyester film backed and/or faced + micapaper, resin impregnated	Resin rich technique and VPI technique	Conductor and turn insulation in H.V. machines
NOVOFLEX	Glass fabric + micapaper, silicone elastomer resin impregnated	Resin rich technique	Flexible endwindings and coil leads
CABLEFLEX	Glass fabric + micapaper, silicone elastomer resin impregnated	–	Fireproof layer in fire survival cables
KREMICA.flex	Fabric (e.g. glass) or film (e.g. PET; PI) + micapaper, resin-impregnated	Resin rich technique and VPI technique	Conductor insulation, main insulation, flexible coil leads, especially in H.V. machines and generators
KREMICA.therm	Fabric (e.g. glass) or film (e.g. PET; PI) + micapaper, high resin content	Resin rich technique	Main insulation of H.V. machines and generators
KREMICA.por	Fabric (e.g. glass) or film (e.g. PET; PI) + micapaper, low resin content	VPI technique	Main insulation of H.V. machines and generators

The high-resin NOVOBOND and KREMICA mica tapes are processed by the so-called resin-rich technique (= hot pressing). The low-resin NOVOPORE and KREMICA mica tapes are processed by the VPI method (= Vacuum Pressure Impregnation).

Electrically conductive materials

Flexible electrically conductive non-wovens and electrically conductive fabrics from KREMPEL are produced by impregnating non-woven or fabric materials with bonding agents containing electrically conductive particles. The concentration of these particles can be varied. Different types can also include zinc naphthenate as a catalyst. KREMPEL supplies rigid electrically conductive sheet materials for special applications as well.

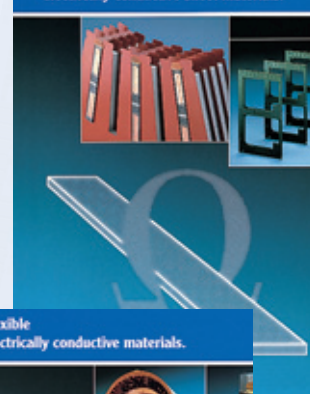
Electrically conductive materials are used in high-voltage machines, high-voltage transformers and high-voltage cables in order to regulate the overall insulation, increase the reliability and to extend the service life. Depending on the application in question as banding material (KREMPEL electrically conductive non-wovens and electrically conductive fabrics) or slot filling materials (KREMPEL conductive sheets and glass fibre-reinforced plastic springs), these materials possess very specific mechanical, thermal and electrical properties.

Standard types of KREMPEL conducting non-wovens and conducting fabrics

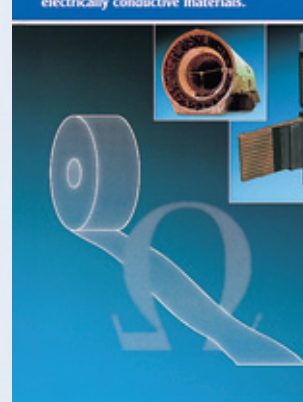
Type	Backing material	Applications	Resistance range (Ω/□)
06 EWR 15 AA	Polyester tangled non-woven	Corona protection, slot filling	400 - 6 000
07 EWR 05 AA	Polyester tangled non-woven	Corona protection, slot filling	400 - 5 000
10 EWR 02 AA	Polyester tangled non-woven	Corona protection, slot filling	400 - 20 000
12 EWR 01 AA	Polyester tangled non-woven	Corona protection, slot filling	400 - 6 000
03 ELR 19 AA	Polyester longitudinal non-woven	Corona protection, banding	400 - 1 000
06 ELR 14 AA	Polyester longitudinal non-woven	Corona protection, banding	400 - 1 000
06 ELR 14 CB	Polyester longitudinal non-woven	Corona protection, slot filling	1 200
06 ELR 14 CC	Polyester longitudinal non-woven	Corona protection, slot filling	150 - 1 500

Type	Backing material	Applications	Resistance range (Ω/□)
03 EFR 13 AA	Thread-reinforced polyester non-woven	Corona protection, banding	1 000 - 2 000
03 EFR 13 BA	Thread-reinforced polyester non-woven	Corona protection, banding	only 400
07 EFR 18 AA	Thread-reinforced polyester non-woven	Corona protection, banding	400 - 5 000
04 ESR 22 AA	Polyester stretch non-woven	Potential equalisation in converters and cables	400 - 1 000
04 ESR 22 AA-sk (self-adhesive)	Polyester stretch non-woven	Potential equalisation in converters	400 - 1 000
05 GGR 32 AA	Glass fabric	Corona protection, banding	400 - 1 000
10 GGR 31 AA	Glass fabric	Corona protection, banding	400 - 1 000
AKASIC 4b	Glass-polyester hybrid fabric	End corona protection (resin-rich technique)	–

Rigid electrically conductive sheet materials.



Flexible electrically conductive materials.



Standard types of KREMPEL conducting sheets

PREGNIT GGBE-R	Glass fabric	Slot filling material
PREGNIT ELBE-R	Polyester longitudinal non-woven	Slot filling material
PREGNIT EWBE-R	Polyester tangled non-woven	Slot filling material



Sealing tapes »HYPERSEAL«

HYPERSEAL sealing tapes are made from glass or polyester fabrics or combinations of the two, whereby manufacturing can be controlled to give low-resin (VPI) or resin-rich (B-state) sealing tapes. The B-state of the impregnating resins is adjusted such that a defined resin flow, and by this the designed sealing characteristics, will be reached – as required for example for conductor and coil windings and endwinding insulations. The VPI sealing tapes for electrical machines are given an additional polyester film on one side.

Tying cords »VIDACORD«

VIDACORD tying cords from JSI are glass and/or polyester-braided or knitted tying cords which can have a glass or polyester fibre outer depending on the requirements e.g. where a polyester-braided outer with a glass filler is preferred.

Type	Thermal class
HYPERTEN 2000 HP	180
HYPERTEN ZF	180 - extreme high tensile strength

Banding tapes »HYPERTEN«

HYPERTEN tapes are resin-impregnated, unidirectional glass banding tapes.

HYPERTEN banding tapes are used in rotors to control the centrifugal forces in conductors and winding elements, as well as to brace the cores in transformer construction.

Woven tapes »VIDATAPE«

VIDATAPE from JSI are woven tapes made from either glass or polyester yarns as well as from combinations of different yarn types, e.g. glass/polyester, glass/aramide or glass/copper wire. Special variants: Tapes made using pre-shrunk or high-shrinkage polyester yarns.

VIDATAPE woven tapes are used in a very wide range of taping applications, e.g. as the finishing layer and in tying, in electrical engineering and rotating machines as well as in the production of transformers.

Structure of VIDAFLEX insulation sleeveings	Thermal class
Silicone elastomer sleeveings	> 180
Glass or polyester sleeveings, coated with acrylic or polyurethane resins	155
Glass sleeveings, coated with silicone resin or elastomers	> 180
Glass braided sleeveings	> 200
Expandable sleeveings for cable harnesses	-

Insulation sleeveings »VIDAFLEX«

VIDAFLEX insulation sleeveings from JSI can either be extruded from silicone elastomer compounds or braided/knitted using glass or polyester yarns. The fibre-based sleeveings are then impregnated/coated with silicone, acrylic or polyurethane resins.

Excellent protection against electrical, thermal and mechanical stresses is given for cables, strands and conductors depending on the type of VIDAFLEX insulation sleeveing used. The quality grades available for VIDAFLEX meet BS, IEC, ASTM and NEMA standards. Various types are also CSA- and UL-recognised.



High-temperature polyimide films »KAPTON®«

The KAPTON® polyimide film manufactured by Du Pont exhibits many desirable properties otherwise not found in this unique constellation for polymer film materials. KAPTON® will withstand continuous operation at temperatures up to +230 °C and can be used for short-term operation at temperatures from -269 °C to +400 °C. The film has no melting point, is flame-retarding, self-extinguishing and only starts charring at +800 °C.

It is above all the ability to retain the excellent chemical, mechanical and electrical properties over a wide temperature range which opens up many possibilities for KAPTON® in construction and engineering. Polyimide film is particularly suitable for applications where the operating temperatures are high.



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KREMPEL GROUP

Headquarters and worldwide distribution

KREMPEL



Headquarters

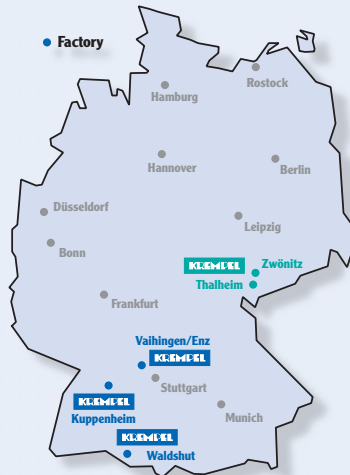
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Kuppenheim Factory



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